

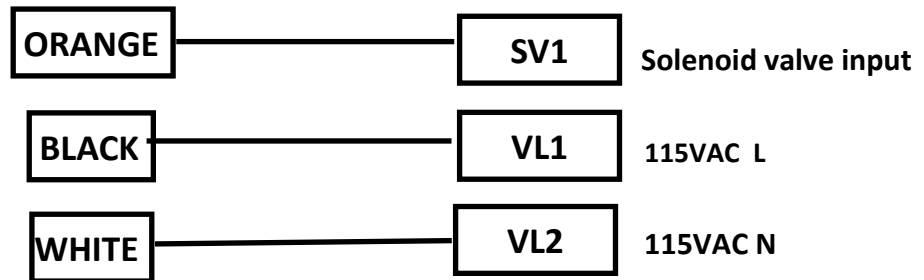
# EN1000, EN1001, EN200, EN300

## SOFT TOUCH HOOKUP

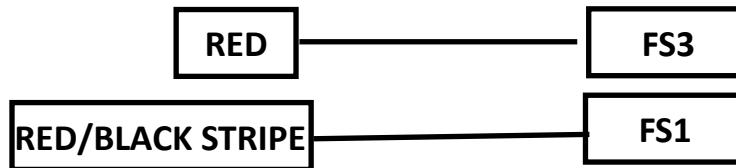
### CONTROL WITH 115VAC SOLENOID VALVES

Disconnect and remove the existing solenoid valve that operates the weld cylinder.

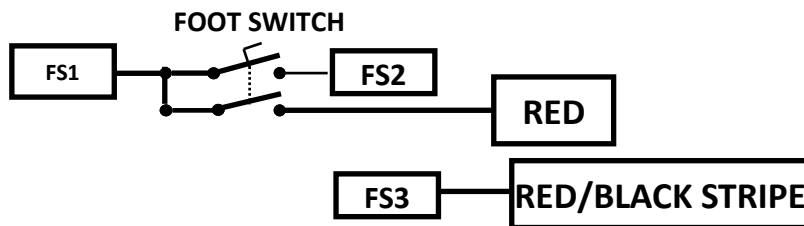
Connect wires from the SOFT TOUCH cable to the control as shown below.



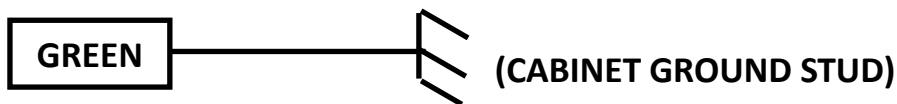
#### FOR SINGLE STAGE INITIATION



#### FOR 2-STAGE INITIATION



If RETRACT SOFT TOUCH option 9181-34JA or 9181-34JB is installed



#### EN1000, EN1001 CONTROL SETTINGS

For SOFT TOUCH to operate correctly, the initiation mode must be set to BEAT DURING SQUEEZE:

1. Press the SELECT button until the display shows b.E.
2. Press the PROGRAM button to enable changes
3. Use DATA buttons to show 01
4. Press ENTER.